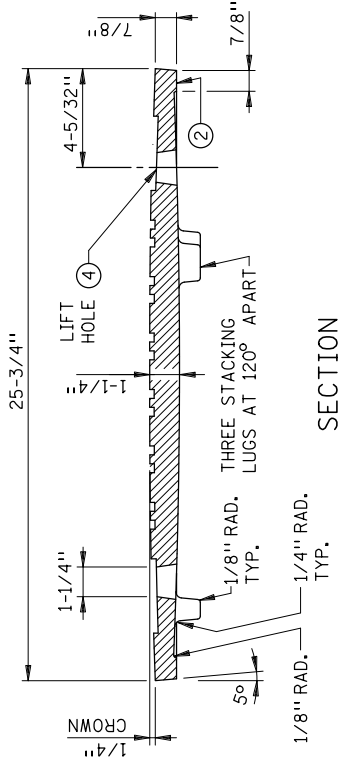
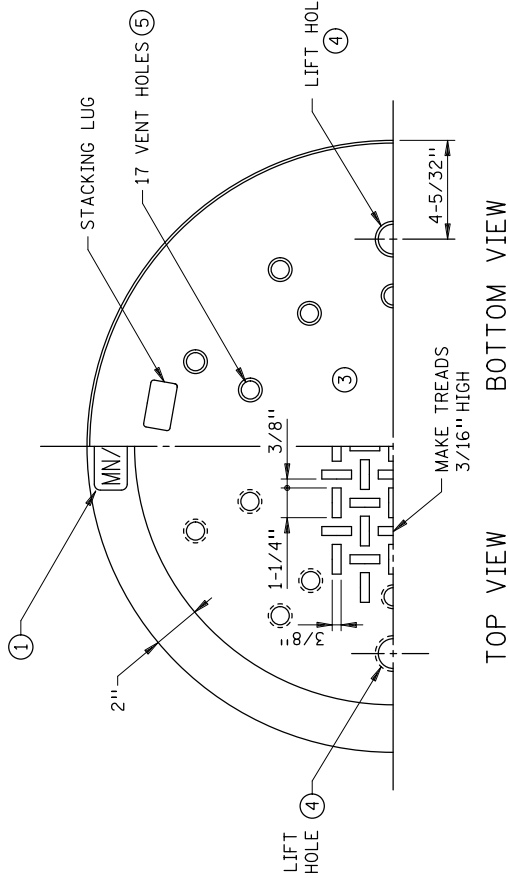


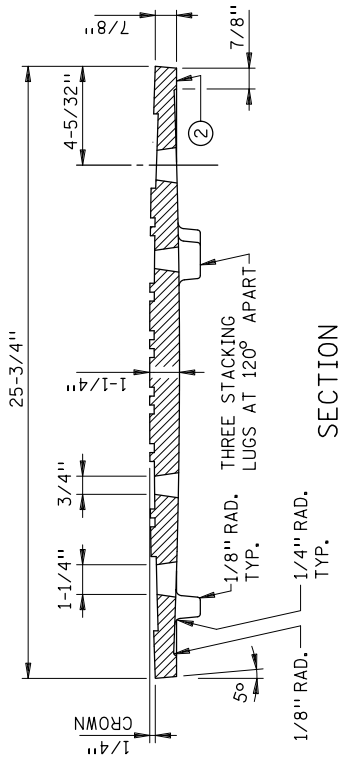
CASTING NO. 716



SECTION



CASTING NO. 715



SECTION

NOTES:

THESE COVERS TO BE USED WITH RING CASTING NO. 700-4 TO 700-10.

- ① ON OPPOSITE SIDE OF TOP SURFACE PLACE CASTING NUMBER, LETTERS (MN/DOT) AND NUMERALS TO BE 3/4" IN HEIGHT AND DEPRESSED 1/8".
- ② MACHINE FINISHED THICKNESS TO BE 13/16".
- ③ COVER SHALL BE MADE OF GRAY IRON, CLASS 35B.
- ④ LIFT HOLE 1-1/4" DIA. AT THE TOP, 1-1/2" AT THE BOTTOM.
- ⑤ EIGHT (8) VENT HOLES IN OUTER CIRCLE, NINE (9) VENT HOLES IN INNER CIRCLE. HOLES ARE 3/4" DIA. AT THE TOP AND 1" DIA. AT THE BOTTOM. INNER CIRCLE IS 2" FROM THE OUTER CIRCLE.

CASTING NO. 715 - 115 LBS.
 CASTING NO. 716 - 118 LBS.

APPROVED OCTOBER 25, 1996

Gerald J. Rodbrech
 STATE DESIGN ENGINEER

STATE OF MINNESOTA
 DEPARTMENT OF TRANSPORTATION
COVER CASTING FOR MANHOLE
 (FOR USE IN ALL TRAFFIC AREAS)

SPECIFICATION
 REFERENCE
 2506
 REVISED
 9-13-2016 M.J.E.

STANDARD
 PLATE
 NO.
4110F